

# TECHNICAL BULLETIN

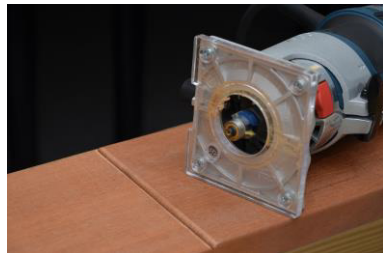
## Cutting and Drilling Black Label™

### Trimming Black Label™ Wood Decking and Cladding

For a smoother cut, use carbide-tipped finish saw blades with at least 80 teeth to minimize tearing. A small hand router equipped with a radius bit is recommended to smooth out rough edges. Apply end sealer to all cut ends right away to prevent end checking.

### Drilling

To minimize end splits caused by screw head over-torque, drill holes at least 3/4" from the board ends.



Utilize high-speed drills (2500–4000 RPM) with consistent speeds, paired with a fast spiral jobber or tapered drill bit.



Black Label™  
Smart Bit



Fast Spiral Jobber Bit



Bit  
Countersink



Fast Spiral  
Taper Bit



Bit with  
countersink

For heavy timber drilling, use heavy-duty drills (0 to 1000 RPM) equipped with auger-style bits.



Auger Bit