
TECHNICAL BULLETIN

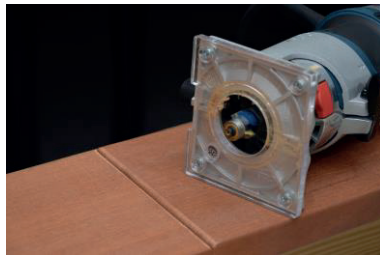
Cutting and Drilling Black Label™

Cutting Black Label™ Wood Decking and Cladding

Use carbide-tipped finish cut saw blades with 80 teeth or higher to reduce tear.

Use a small hand router with a radius bit to remove rough edges.

Use Black Label™ End Sealer to seal all ends immediately after cutting to reduce end checking.



Drilling

Holes should be drilled as far from the board ends as allowable (3/4" minimum) to reduce end splits from over torque of screw heads.

Use high-speed drills (2500–4000 RPM) that maintain consistent drilling speeds in combination with a fast spiral jobber or tapered drill bit.



Black Label™
Pro-Plug Smart Bit



Fast Spiral Jobber Bit



Bit
Countersink



Fast Spiral
Taper Bit



Bit with
Countersink

Drill Bits and Drilling tools can be found in our Black Label™ Tool kit.

Use heavy-duty drills (0 to 1000 RPM) with auger-style bits for heavy timber drilling.



Auger Bit
